



Dart Aerospace Ltd.
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RBW6205G25331-3G-3

Job Sheet 186634



MLE
NOV 19 / 2018

Part No: RBW6205G25331-3G-3

Job Qty: 2 ea

Part Name: Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV 1 SHEET 3

Ship Via:

10576

102

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Machining-3		<i>FRED 18-12-12</i>
110	CNC Lathe	2 pcs	11/30/18	11/30/18	0.00	1.00	SL-154		<i>FRED 18-12-12</i>
120	QC	2 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Machining-4		<i>FRED 18-12-12</i>
130	QC	2 pcs	11/30/18	11/30/18	0.00	0.00	QC8 Machining-4		<i>18-12-17</i>
140	Packaging	2 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1		<i>18-12-17</i>
150	QC21-SA	2 Ea	11/30/18	11/30/18	0.00	0.00	QC21		<i>DEC 18 2018</i>

Part Op Descriptions: 110 - 1-Machine as per DWG. FB615 FOLIO REV: _____ DWG REV: _____ 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR1.000W	Delrin Round Bar 1" color: White	.4000 ft (.2 ea)	90-Start up Operation	<i>5004173</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR1.000W	0	0	0

Part Specifications

Specifications could not be found.



Container No: S137287



Part: RBW6205G25331-3G-3

Job No: 186634

Serial No/Batch: S137287

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/12/18

Plex 11/19/18 12:32 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

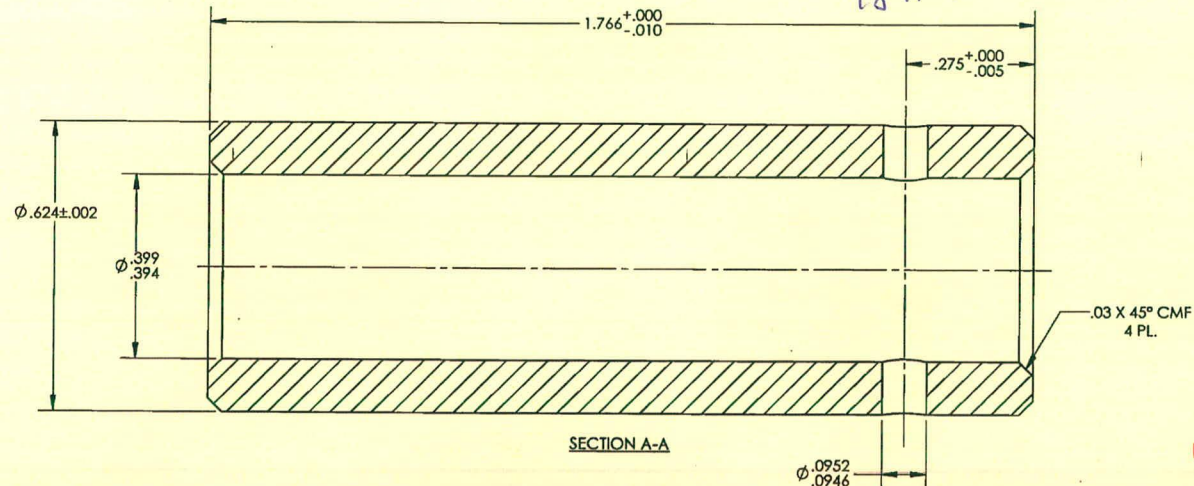
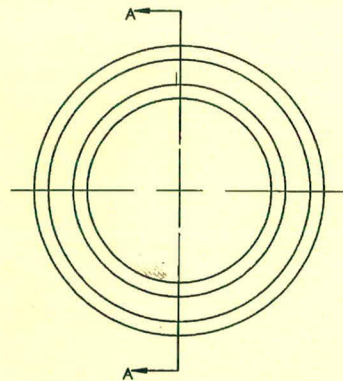
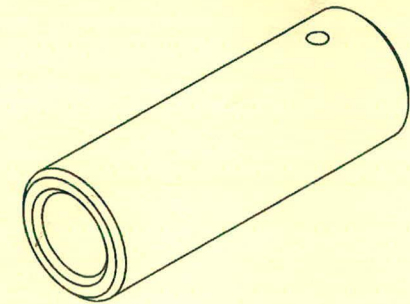
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____					
Misidentified ☐	Past Due ☐						

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186634 MW
1811-19



RBW6205G25331-3G-3 PROTECTOR

NOTES:

- 1) MATERIAL: WHITE DELRIN/ACETAL ASTM D6100
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

UNDER REVIEW
URF 17-759 VM

DART AEROSPACE Hawthornby, Ontario, Canada	
PROTECTOR	
TITLE	REV B
DWG NO.	RBW6205G25331-3G-3
DESIGN BY: VM 9/5/2017	JOCK ± .005 FRACTIONS & 1/8
DRAWN BY: VM 10/17/2017	JOCK ± .01 ANGLES & 15°
CHECKED: SAC 10/17/2017	JOCK ± .01 SURFACES = 125
MFG. APPR: ADP 10/18/2017	1. DIMENSIONS ARE IN INCHES
APPROVED: VM 10/25/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 10/17/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: SHEET 3 OF 3
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Marie Lajeunesse

From: Michael Lee
Sent: Monday, November 19, 2018 11:47 AM
To: Steven Drouin
Cc: Marie Lajeunesse
Subject: RE: RBW6205G25331-3G-1 and -3

Hello,

We can proceed with manufacturing RBW6205G25331-3G-1 and -3 with engineering sign off on the work order.

The part will remain under review until it is revised.

Please omit Passivation (finishing) it is not required.

Regards,

Mike

From: Steven Drouin <sdrouin@dartaero.com>
Sent: Monday, November 19, 2018 11:30 AM
To: Michael Lee <mlee1@dartaero.com>
Subject: FW: RBW6205G25331-3G-1 and -3

From: Steven Drouin
Sent: Thursday, November 15, 2018 2:56 PM
To: Michael Lee <mlee1@dartaero.com>
Subject: FW: RBW6205G25331-3G-1 and -3

Hi Mike

Just to make sure are you ok for this part to proceed into manufacturing ?

They want to make w/o but the part is under review
Steven

From: Marie Lajeunesse <mlajeunesse@dartaero.com>
Sent: Thursday, November 15, 2018 1:42 PM
To: Steven Drouin <sdrouin@dartaero.com>
Cc: Linda Lacelle <llacelle@dartaero.com>; Jesse White <jwhite@dartaero.com>
Subject: RBW6205G25331-3G-1 and -3

Hi Steven ,would need to create those w/o please could you un blocked it for me please .

Thanks

Marie

